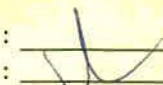
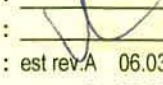


Date: Monday, 25/09/2006 10:06:56 AM  
User: Linda Lacelle

**Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : SHROUD AIRFLOW HEATER SYSTEM
<b>Job Number</b> : 28505	
<b>Estimate Number</b> : 12345	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D206746011
<b>This Issue</b> : 25/09/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : N/A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : 13/09/2006 <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : N/A
<b>Previous Run</b> : 26901	<b>Material</b> : N/A
<b>Written By</b> : 	<b>Due Date</b> : 10/10/2006 <b>Qty:</b> 2 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> : : est rev.A 06.03.23 new issue EC : est rev.B 06.04.26 updated pick list EC : Est Rev:C 06-05-24 Per Rev A JLM	

**Additional Product**

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



**Comment:** DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D206-746-011 CHG001

06 of 20 KJ

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1

PICK KIT

3.0	28505A	REAR OVERHEAD PASSENGER MODIFICATION KIT
-----	--------	--



**Comment:** Sub-Component REAR OVERHEAD PASSENGER MODIFICATION KIT

D206-746-041 B 28505A ✓

4.0	28505B	REAR OVERHEAD PASSENGER MODIFICATION KIT
-----	--------	--



**Comment:** Sub-Component REAR OVERHEAD PASSENGER MODIFICATION KIT

D206-746-043 B28505B ✓

5.0	D3467041	SHROUD ASSEMBLY
-----	----------	-----------------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

SHROUD ASSEMBLY

Batch: B28536 x 1 ✓





Date: Monday, 25/09/2006 10:06:56 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 28505

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D34681

SEAL



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

SEAL

Batch: B26951 ✓

7.0

D34683

LARGE SEAL STRIP



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

LARGE SEAL STRIP

Batch: B26952 ✓

8.0

D34685

SEAL



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

SEAL

Batch: B26953 ✓

9.0

D3469041

SHUT-OFF VALVE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

SHUT-OFF VALVE ASS'Y

Batch: ~~B28538~~ B28538 ✓

10.0

D34693

UPPER PLATE BENDING DETAIL



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

UPPER PLATE BENDING DETAIL

Batch: B26113-2 ✓

11.0

D34715

STIFFENER



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

STIFFENER

Batch: B28542 ✓

12.0

D3475041

DUMP OUTLET



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

DUMP OUTLET

Batch: B28544 ✓





Date: Monday, 25/09/2006 10:06:56 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 28505

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

D34755

SCREEN



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Screen

Batch: B28545 ✓

14.0

D34757

scoop outlet



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

scoop outlet

Batch: B27543 ✓

15.0

D34759

OUTLET GASKET



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

OUTLET GASKET

Batch: B28546 ✓

16.0

D3478041

AIR INLET ADAPTER



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

INLET ADAPTER

Batch: B28520 ✓

17.0

D34785

SCREEN



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

SCREEN

batch: B28734 ✓ -> NO BATCH Number in the computer system

18.0

D34787

INLET GASKET



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

INLET GASKET

Batch: B28523 ✓

19.0

D34789

INLET SCOOP



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

INLET SCOOP

Batch: B27542 ✓





Date: Monday, 25/09/2006 10:06:56 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 28505

Part Number: D206/46011

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

D3481041

Shut off valve bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Shut off valve bracket

Batch: B28532 ✓

21.0

D34821

INLET INSULATION SOCK



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

INLET INSULATION SOCK

Batch: B26963 ✓

22.0

D34823

OUTLET INSULATION SOCK



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

OUTLET INSULATION SOCK

Batch: B26966 ✓

23.0

D34825

HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

HOSE INSULATION

Batch: B26967 ✓

24.0

D34827

HOSE INSULATION



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

HOSE INSULATION

Batch: B26968 ✓

25.0

D34829

HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

HOSE INSULATION

Batch: B26969 ✓, B26387 ✓ B3

26.0

D348211

HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

HOSE INSULATION

Batch: B26964 ✓

B06/09/20

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Date: Monday, 25/09/2006 10:06:56 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 28505

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

27.0

D348213

HOSE INSULATION



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

HOSE INSULATION

Batch: B26965 ✓

28.0

D34831

DUMP VALVE PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

DUMP VALVE PLACARD

Batch: B26376 ✓

29.0

D34833

SHUT-OFF VALVE PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

SHUT-OFF VALVE PLACARD

Batch: B26377 ✓

30.0

D34835

warning label



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

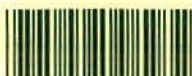
DUMP VALVE PLACARD

Batch: B26471 ✓

31.0

31903

BLUE TERMINAL AMP



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

BLUE TERMINAL AMP

Batch: M101053 ✓

32.0

AN33A

Bolt



Comment: Qty.: 20.0000 Each(s)/Unit Total: 40.0000 Each(s)

Bolt M100651 ✓

33.0

AN35

BOLT



Comment: Qty.: 3.0000 Each(s)/Unit Total: 6.0000 Each(s)

BOLT

Batch: M100771 ✓

DB 06/09/26

1864

1864

1864



Date: Monday, 25/09/2006 10:06:56 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 28505

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

34.0

AN9604L

washer



Comment: Qty.: 5.0000 Each(s)/Unit Total: 10.0000 Each(s)  
washer *M101389 ✓*

35.0

AN9608

WASHER



Comment: Qty.: 10.0000 Each(s)/Unit Total: 20.0000 Each(s)  
WASHER (A/R)  
Batch: *M19356 QTY 20*

36.0

AN96010L

Washer



Comment: Qty.: 20.0000 Each(s)/Unit Total: 40.0000 Each(s)  
Washer *M19356 x 19, M101340 x 21*

*Had 1/More with that Batch #  
computer only  
Had 8*

37.0

CR322343

Cherry Rivet



Comment: Qty.: 5.0000 Each(s)/Unit Total: 10.0000 Each(s)  
Cherry Rivet  
Batch: *M12706 ✓*

38.0

DCS549

TURN-TO-LOCK CONTROL



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)  
PUSH/PULL CONTROL  
Batch: *M101003 x 1, M100962 x 1, M102211 x 2*

*7 hit  
1 x 1 hit*

39.0

M227591169

16GA ELECTRICAL WIRE, 120" LONG



Comment: Qty.: *2* 2.0000 ft(s)/Unit Total: 2.0000 ft(s)  
16GA ELECTRICAL WIRE, 120" LONG  
Batch: *M101053 ✓*

40.0

MS21083N08

NUT



Comment: Qty.: 10.0000 Each(s)/Unit Total: 20.0000 Each(s)  
Qty (A/R) NUT  
Batch: *M19356 x 19, M100771 x 1*

*1 hit*

*RB 06/09/06*

*Chrysomelidae*

John Anthony  
8 Dec



Date: Monday, 25/09/2006 10:06:57 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 28505

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

41.0

MS21919DG3

CLAMP



Comment: Qty.: 10.0000 Each(s)/Unit Total: 20.0000 Each(s)

Qty (A/R) CLAMP

Batch: M100798 ✓

42.0

MS21919DG44

CLAMP



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

CLAMP

Batch: M100771 ✓

43.0

MS21919DG48

CLAMP



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

CLAMP

Batch: M100798 ✓

44.0

MS24166D1

RELAY



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

RELAY

Batch: M102129 ✓

45.0

MS2524475

CIRCUIT BREAKER



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

CIRCUIT BREAKER

Batch: M101467 ✓

46.0

MS2524415

BREAKER



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

BREAKER

Batch: M101369 ✓

PB06/09/24





Date: Monday, 25/09/2006 10:06:57 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 28505

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

47.0

MS270390816

SCREW PAN HD



Comment: Qty.: 10.0000 Each(s)/Unit Total : 20.0000 Each(s)

Qty 19 (A/R) SCREW PAN HD

Batch: M19605 ✓

48.0

MS3505822

SWITCH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

SWITCH

Batch: M102171 ✓

49.0

NAS43DD316N

SPACER



Comment: Qty.: 10.0000 Each(s)/Unit Total : 20.0000 Each(s)

Qty (A/R) SPACER

Batch: M19402 x 19 ✓, M102197 x 1 ✓ *init*

50.0

NAS43DD348FC

Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Spacer

Batch: M101296 ✓

51.0

NAS679A3

NUT SELF LOCK



Comment: Qty.: 6.0000 Each(s)/Unit Total : 12.0000 Each(s)

NUT SELF LOCK

Batch: M100651 ✓

52.0

QS20044S

CLAMP



Comment: Qty.: 6.0000 Each(s)/Unit Total : 12.0000 Each(s)

CLAMP

Batch: M102221 ✓

*LB06/09/25*

THE UNIVERSITY OF CHICAGO  
LIBRARY  
1000 S. MICHIGAN AVE.  
CHICAGO, ILL. 60607

1954

1954

1954



Date: Monday, 25/09/2006 10:06:57 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHROUD AIRFLOW HEATER SYSTEM

Job Number: 28505

Part Number: D206746011

Job Number:



Seq. #:

Machine Or Operation:

Description :

53.0

QS20056S

CLAMP



Comment: Qty.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s)

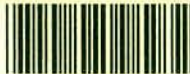
CLAMP

Batch: *1 hit*  
*M101144, M101144 x 12*

54.0

RTV106

RED HI-TEMPERATURE ADHESIVE



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Qty (A/R) RED HI-TEMPERATURE ADHESIVE

Batch: *M101238*

55.0

SCEET11

SCEET



Comment: Qty.: 12.0000 f(s)/Unit Total: 24.0000 f(s) *not in the computer system*

SCEET

Batch: *M35060 x 2F* *M101476 x 22F*

56.0

SCEET12

HOSE 3" DIAMETER



Comment: Qty.: 11.0000 f(s)/Unit Total: 22.0000 f(s)

HOSE 3" DIAMETER

Batch: *M102221*

57.0

QC4

INSPECT 100% KITS FOR COMPLETENESS

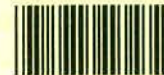


Comment: INSPECT 100% KITS FOR COMPLETENESS

58.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PACKAGE PER PPP

59.0

QC21

FINAL INSPECTION/W/O RELEASE

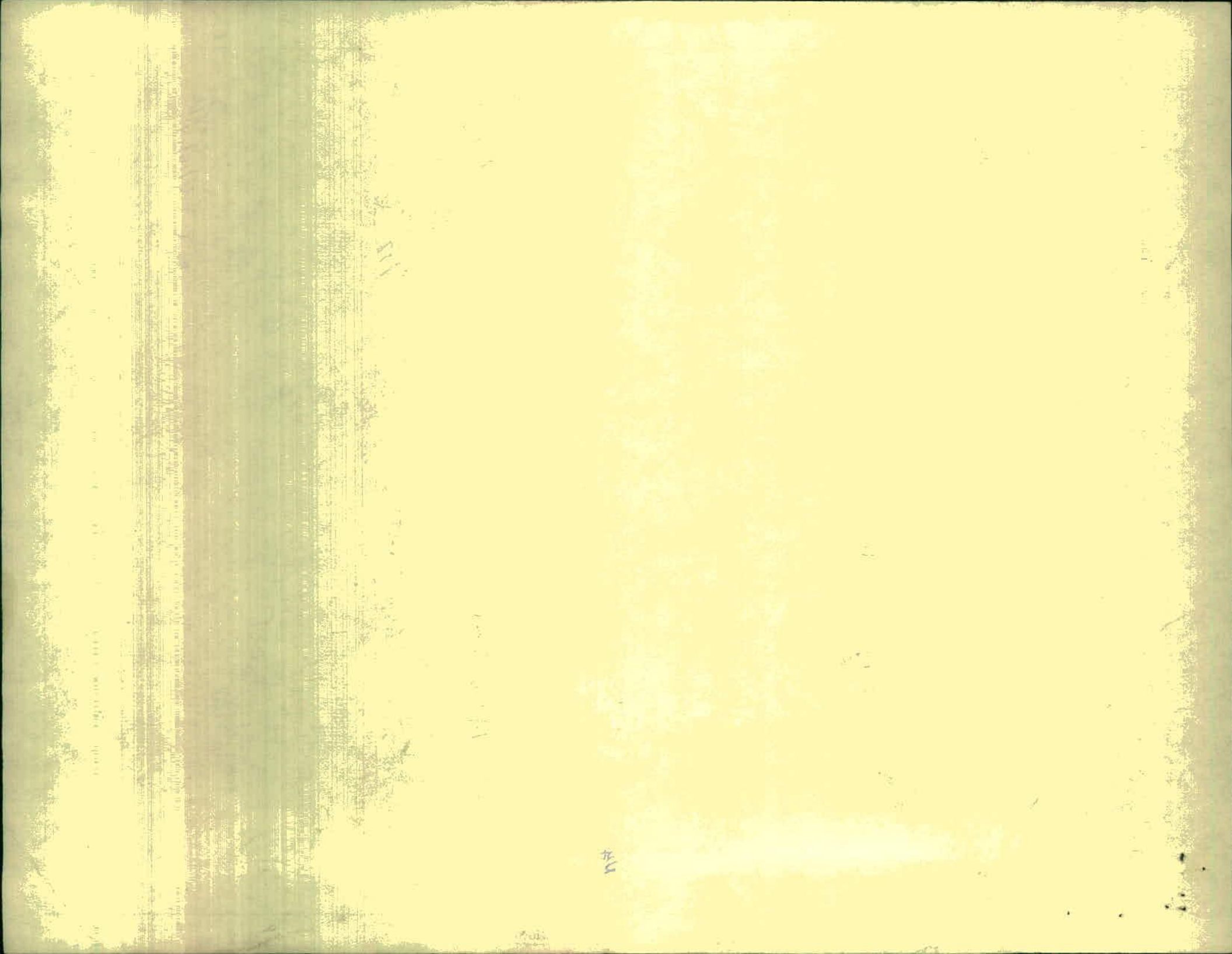


Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*u 26/10/17*





Date: Wednesday, 9/13/2006 4:17:07 PM  
 User: Kim Johnston

## Process Sheet

SLIP

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : REAR OVERHEAD PASSENGER MODIFICATION KIT  
 Job Number : 28505A  
 Estimate Number : 12344  
 P.O. Number : N/A  
 This Issue : 9/13/2006 S.O. No. : N/A  
 Prsht Rev. : NC  
 First Issue : N/A Type : SMALL /MED FAB  
 Previous Run : 26901A  
 Part Number : D206746041  
 Drawing Number : N/A  
 Project Number : N/A  
 Drawing Revision : N/A  
 Material : N/A  
 Due Date : 10/10/2006 Qty: 2 Um: Each  
 Written By : JA 06 09 14  
 Checked & Approved By :  
 Comment :  
 est rev A 06.03.22 New Issue EC  
 est rev B 06.04.26 Updated picklist EC  
 Est Rev:C 06-05-24 As Per Rev A JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
 Photocopy bluefile & type labels per PPP D206-746-041 CHG 001

N/A

2.0 D3472041 CABIN HEAT OUTLET DEFLECTOR



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description batch  
 2 D3472-041 Cabin Heat outlet

batch

B26172 x 4

3.0 D34725 FLAT DOUBLER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description  
 2 D3472-5 Flat doubler

batch

B26128

4.0 D3479041 INLET ADAPTER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description  
 2 D3479-041 Inlet adapter

batch

B28526

QB 06/10/13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



Date: Wednesday, 9/13/2006 4:17:07 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REAR OVERHEAD PASSENGER MODIFICATION KIT

Job Number: 28505A

Part Number: D206746041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D3480041

Eyeball Inlet adapter



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description  
2 D3480-041 eyeball inlet adapter

batch

B08528x2

1 kit

6.0

D3480043

Eyeball adapter



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description  
2 D3480-043 Eyeball adapter

batch

B28530 ✓

7.0

D34807

Gasket



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description  
2 D3480-7 Gasket

batch

B26961 ✓

8.0

99770094

FRESH AIR VENT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description  
2 99977009-4 Bell eyeball

batch

M101045x1, M101045x1, M100158x2

7 kits

9.0

AN34A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number Description  
8 AN3-4A Bolt

batch

M18369 ✓

RB 06/10/13

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



Date: Wednesday, 9/13/2006 4:17:07 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REAR OVERHEAD PASSENGER MODIFICATION KIT

Job Number: 28505A

Part Number: D206746041

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

AN96010L

Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty Part Number Description  
16 AN960-10L Washer

batch

M101340 ✓

11.0

CR224842

RIVET



Comment: Qty.: 24.0000 Each(s)/Unit Total : 48.0000 Each(s)

Pick:

Qty Part Number Description  
24 CR2248-4-2 Rivet

batch

M1524 x 10, M19692 x 8, M101334 x 30

~~NOT a computer system~~  
~~THAT~~

12.0

HA000611

CARBON MONOXIDE INDICATOR



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

CARBON MONOXIDE INDICATOR

M101042 ✓

13.0

MS27039110

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number Description  
8 MS27039-1-10 Screw

batch

M18836 ✓

14.0

NAS1738B42

Blind Rivet



Comment: Qty.: 12.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty Part Number Description  
12 NAS1738B4-2 Rivet

batch

M19347 ✓

AB06/10/04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Proc Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA:   *RD*   Date:   *06/10/23*    
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Date: Wednesday, 9/13/2006 4:17:08 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REAR OVERHEAD PASSENGER MODIFICATION KIT

Job Number: 28505A

Part Number: D206746041

Job Number:



Seq. #:

Machine Or Operation:

Description :

15.0

NAS679A3

NUT SELF LOCK



Comment: Qty.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number Description

batch

8 NAS679A3 Lock nut

M100651 ✓

16.0

TY527M

TYRAPS



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number Description

batch

4 TY-527M Ty raps

M19356 ✓

Batch Number NOT in computer system

PB06/10/04

17.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

P24/10/07 (1)

18.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-746-041

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

N/A

D206

19.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

D206/10/03

Job Completion



U 8010/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries